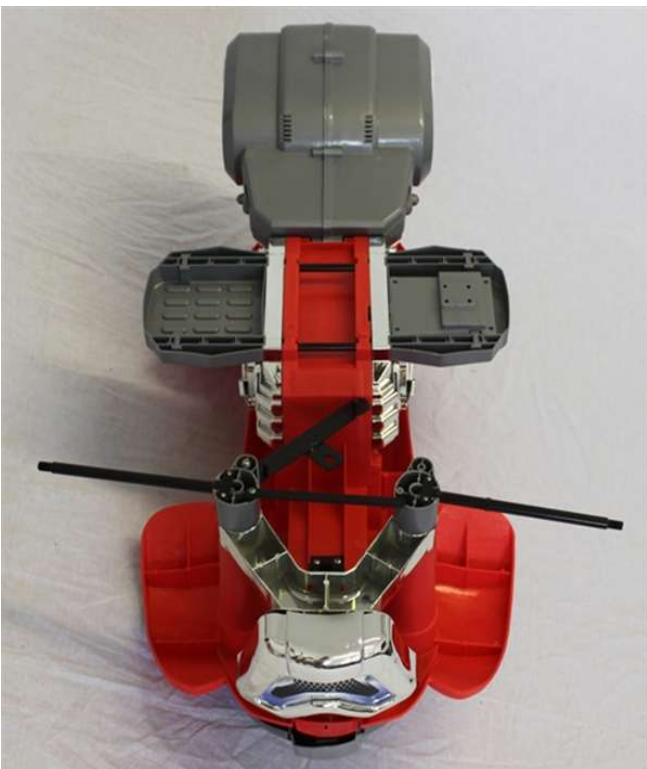


5118 Twin Motor Quad Assembly Instructions

1) Lay out all the parts from the box, to prepare for assembly.



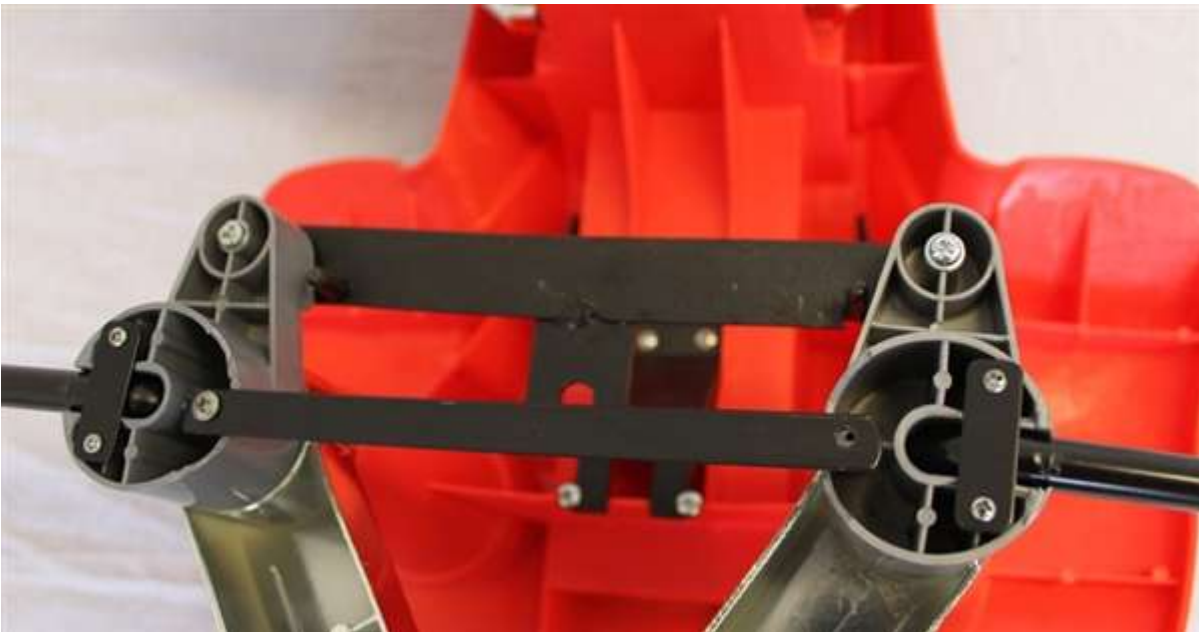
2) Turn the main body of the quad over, make sure you put it on a surface that will not scratch the plastic!



3) Take the short bolt with nut and washers from the assembly pack;



4) Then prepare the steering axle as shown here;



5) And insert the bolt and tighten to match the opposite side. The nut will self lock, it does not need to be tight, else it will prevent the steering from working freely.



6) Take a screw like this from the assembly pack;



7) Tighten the steering bar in place as shown below.



8) Take the steering column and push it down in to the body, then slide it back up in to the steering rack as shown.



9) Secure with a washer and split pin from the assembly pack.



10) Take a wheel centre from the assembly pack;



11) Take a front wheel, which does not have the star-shaped part on the inside.



12) Push the wheel centre in to the wheel, repeat on the inside and outside of the front wheels.



13) Push in until it's flush with the wheel.



14) Working on the front steering axle, first push on a washer from the assembly pack on to the axle.



15) Then slide on the wheel, making sure the wheel centres are inserted fully on both the inside and outside (as step 12/13).



16) Take a silver wheel cover, and push it on over the wheel.



17) Then take a washer and wheel securing nut, and tighten. Do not over-tighten, the wheel nut is self-locking, and over-tightening will prevent the wheels from turning.



18) Take the rear axle, which is taped to the front on arrival.



19) Slide it through the rear motors at the back of the car.



20) Then repeat as per the front wheels, but the wheel centre part is ONLY required on the outside of the wheel.



21) When all four wheels are fitted and secured, turn the quad over.



22) Take the wheel centre pieces.



23) Push them in to place in the wheel covers, they will click when secured.



24) Take the steering section, and remove the securing bolt.



25) Then slide the steering section on to the steering column until the holes line up, re-insert and tighten the securing bolt.



26) VERY IMPORTANT - Under the seat area, take the red battery wire, and connect it firmly to the red terminal on the battery.



27) The battery layout should look like this;



28) Then secure the seat using the screw.



29) It will fit flush with the body.



30) Take the small white wheel arch pieces, and fit in to place on the rear arches with the screws from the assembly pack.



31) Your quad is now ready to use.

